CLAIMS

1. A lithium secondary battery comprising: a positive electrode comprising a composite lithium oxide; a negative electrode comprising a material capable of absorbing and desorbing lithium; a separator interposed between said positive electrode and said negative electrode; and a non-aqueous electrolyte,

wherein said separator comprises non-woven fabric, at least one of said positive electrode and said negative electrode has a porous film that is adhered to a surface thereof, and said porous film comprises an inorganic oxide filler and a binder.

- 2. The lithium secondary battery in accordance with claim 1, wherein said non-woven fabric has a thickness of not less than 15 $\mu \rm m$ and not more than 50 $\mu \rm m$.
- 3. The lithium secondary battery in accordance with claim 1, wherein said non-woven fabric has a melt-down temperature of 150% or more.
- 4. The lithium secondary battery in accordance with claim 1, wherein said non-woven fabric comprises at least one selected from the group consisting of polypropylene, polyamide, polyimide, and polyethylene terephthalate.
- 5. The lithium secondary battery in accordance with claim 1, wherein said porous film has a thickness of not less than 0.5 μm and not more than 20 μm .

- 6. The lithium secondary battery in accordance with claim 1, wherein said binder comprises at least a polymer having an acrylonitrile group.
- 7. The lithium secondary battery in accordance with claim 1, wherein said filler comprises alumina, and the content of said filler in said porous film is not less than 50% by weight and not more than 99% by weight.
- 8. The lithium secondary battery in accordance with claim 1, wherein said positive electrode and said negative electrode are wound with said separator interposed therebetween.